

• TRUSTED QUALITY SINCE 1921 •

**RUST-OLEUM®**  
SPECIALTY

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APPLIANCE EPOXY SPRAYS**

**DESCRIPTION AND USES**

Appliance epoxy is a hard, moisture resistant enamel that is specifically formulated for indoor metal surfaces. It provides a smooth, washable surface for refinishing the exterior of appliances such as refrigerators, dishwashers, laundry machines, dryers and other indoor metal applications such as tables or cabinets. **For interior use only.**

**PRODUCTS**

SKU	Description
210372	Biscuit
7881830	White
7882830	Almond
7886830	Black
7887830	Stainless Steel

**PAINTING CONDITIONS**

Use in a well ventilated area such as an open garage. Not intended for continuous water immersion or for surfaces that, when heated, exceed 200°F (93°C). Priming is not recommended. Do not use on objects exposed to heat; such as stovetops, oven interiors, etc.

**PRODUCT APPLICATION**

**SURFACE PREPARATION**

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with wire brush or sandpaper. Lightly sand glossy surfaces.

**WARNING! LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you sand, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

**PRODUCT APPLICATION (cont.)**

**APPLICATION**

Apply only when air and surface temperatures are between 50-90°F (10-32°C) and the relative humidity is below 85% to ensure proper drying. Avoid spraying in very windy or dusty conditions. Cover surrounding area to protect from overspray. Overspray can carry a significant distance. Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Hold can upright 12-16" from surface and spray in a steady back and forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply several light coats a few minutes apart to avoid drips and runs. **Do not use near open flame.**

**DRY & RECOAT**

Dry and recoat times are based on 70°F (21°C) and 50% relative humidity. Dries tack free in 2-4 hours and can be handled in 5-9 hours. Recoat within 30 minutes or after 1 week.

**CLEAN-UP**

Clean valve immediately after use by turning can upside down and depressing spray button for 3-5 seconds (some paint will be sprayed out, so be careful to not inadvertently spray yourself or other objects). Clean up wet paint with xylene or mineral spirits. Throw away empty can in trash pick-up. Do not burn or place in home trash compactor.

**CLOGGING**

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.

**TECHNICAL DATA**

**APPLIANCE EPOXY SPRAYS**

**PHYSICAL PROPERTIES**

Physical Properties		APPLIANCE EPOXY SPRAYS
Resin Type		Epoxy Ester Modified Alkyd
Pigment Type		Varies with color
Solvents		Acetone, Toluene, VM&P Naphtha, Xylene
MIR		1.40 Max
Fill Weight		12 ounces
Practical Coverage at Recommended DFT (assumes 15% material loss)		Approximately 7 sq.ft./can (0.63 m <sup>2</sup> /can)
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Tack Free	2-4 hours
	Handle	5-9 hours
	Recoat	Within 30 minutes or after 1 week
Dry Heat Resistance		200°F (93°C)
Shelf Life		5 years
Flash Point		-156°F (-104°C)
Safety Information		For additional information, see SDS

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