

Purple Primer



DESCRIPTION

Black Swan Purple Primer is a purple, non-bodied, fast acting solvent used to soften, clean and prepare plastic pipe and fittings prior to assembly. Purple Primer can be used with all types, schedules and classes of PVC and CPVC pipe and fittings. A low VOC formulation.

WHY PRIMER IS USED

In most cases a successful solvent cement joint can be made without using a primer. But, if you want to increase the probability of making a successful joint, using a primer is the thing to do. Purple Primer accomplishes two things. First, it will clean the pipe and fittings of any dirt, oil, grease and other foreign matter. If the plastic is dirty before making a connection, it will be more difficult for the cement to bond the pipe and fitting together. Second, Purple Primer will soften the plastic. This allows the cement the opportunity of skipping a step (softening the plastic) and to go immediately to the process of fusing the pipe and fitting together. Note - softening the plastic in cold weather is especially important because it will noticeably speed up the process of making a solvent cement joint.

Using Purple Primer is always recommended to make a good connection. And remember, in most locations using a primer is mandatory according to local codes.

WHY PURPLE?

Using a "clear" primer makes it impossible for any inspector to determine whether a primer has been used. Because of this the market place has called for a primer that has a purple color. In this way an inspector can see the purple color on the pipe and fittings and can know for sure that a primer has been used.

WHAT TO DO IF THE PURPLE PRIMER IS SPILLED!

If Purple Primer is spilled use **Black Swan's Clear Primer** to dilute the purple color. Depending on the

type of surface and the quantity spilled will determine if this solution works.

DIRECTIONS:

Store below 110°F (44°C). Use only on PVC and CPVC plastic. Use within 2 years of date stamped on bottom of can. Read Black Swan Product Bulletin and MSDS.

1. Cut pipe square and deburr. Clean and dry joining surfaces.
 2. Check dry fit. Fitting should go over end of pipe easily but become tight about 1/3 to 2/3 of the way on.
 3. Use a suitable applicator at least ½ the size of the pipe diameter; for larger sizes use brush or roller. Do not use a rag as repeated contact with skin may cause irritation or blistering.
 4. Apply primer to inside of fitting equal to socket depth; without delay, coat pipe and end up to socket depth until soft. Apply again to fitting socket. Avoid puddling.
 5. On bell-end pipe, do not coat or allow primer to run beyond socket depth.
 6. To check penetration, scratch surface. Recoat if necessary. Actual time for priming action is affected by pipe diameter and temperature.
 7. Immediately while surfaces are still wet, apply appropriate Black Swan cement following directions on cement can.
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WARNINGS

KEEP OUT OF REACH OF CHILDREN. Do not take internally. Keep away from heat, spark, open flame, other sources of ignition. Vapors may ignite explosively. Use only in well ventilated area: if not well ventilated, use forced ventilation or NIOSH approved respirator. Avoid breathing vapors. Avoid contact with skin and eyes. Use skin and eye protection. Eye contact may cause injury. Keep container closed. First Aid: If inhaled, move into fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen and call physician. In case of eye or skin contact, flush with water for 15 minutes. If irritation persists, get medical attention. If swallowed, give 2 glasses of water. DO NOT INDUCE VOMITING. Contact physician immediately.

UPC NUMBER AND CARTON INFORMATION

Stock No.	Size	UPC Number	Carton Cubic Feet
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08100	¼ pt.	0 54647 08100 7	.222
08105	½ pt.	0 54647 08105 2	.385
08110	pt.	0 54647 08110 6	.376
08115	qt.	0 54647 08115 1	.711
08120	gal.	0 54647 08120 5	1.00