



## ASSEMBLY INSTRUCTIONS

- 1- Cut tubing to desired length. Make sure all burrs are removed and ends are cut square.
  - 2- Slide nut on tube. Threaded end "A" of nut must face out.
  - 3- Flare end of tube with a 45° flaring tool.
    - a- Measure flare diameter.
    - b- Examine flare for excessive thin out.
  - 4- Lubricate threads and assemble to fitting body. Nut should be turned hand tight.
  - 5- Tighten assembly with wrench until a solid feeling is encountered. From that point, apply a one-sixth turn.
- Note:** Do not over-torque as it may damage the fitting or split the tubing at the flare.