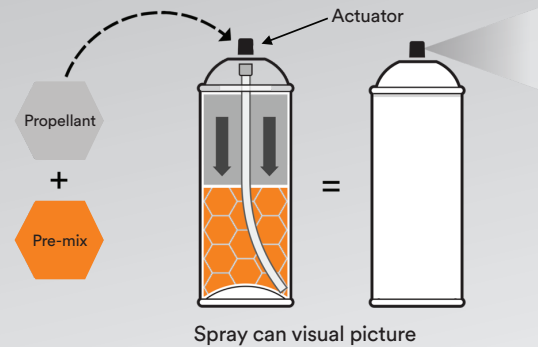




Spray Adhesive Tips and Tricks



Prepare The Surfaces

Keeping the surfaces free of loose dirt and grease will help assure a permanent, water resistant bond.

Spray at the proper distance and maintain the distance

Too close will wet the surface, cause puddling and trap solvent, which will effect drying time and jeopardize the bonds integrity.

Maintain a constant speed

A light but thorough coating provides the best bonding, Two light coats are much better than one excessive coat.

Maintain a constant right angle

Tilting the spray angle can reduce the amount of adhesive applied on the far end and increase the amount on the close end.

Keep wrist locked and do not twist as you spray. Instead, move arm as you are spraying to maintain consistent spray coverage.

Usage & Maintenance

All particle spray cans should be shaken well before each use.

Actuator's should be kept clean and free of buildup by wiping periodically

Purge all Particle Spray cans at the end of each day or more often if longer elapsed times occur between usage

Turn actuator to dot on the rim of can

Release the nozzle at the end of each pass across the surface

Nozzles from used cans may be saved for future use

Hold can upright when spraying

Best spray properties are obtained at room temperature (70-80F)

Test products on substrates before actual use

