PRODUCT IDENTITY: CROWN ACETONE SDS NUMBER: CROWN ACETONE

SAFETY DATA SHEET

This Safety Data Sheet conforms to ANSI Z400.5, and to the format requirements and the International Chemical Safety Cards of the Global Harmonizing System. THIS SDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD) IMPORTANT: Read this SDS before handling & disposing of this product. Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

PRODUCT IDENTITY: CROWN ACETONE NEW MSDS DATE: 03/23/2011

COMPANY IDENTITY: Packaging Service Company, Inc.

COMPANY ADDRESS: 1904 Mykawa Road

COMPANY CITY: Pearland, TX 77581-0490

1-281-485-5377 COMPANY PHONE:

EMERGENCY PHONES: CHEMTREC: 1-800-424-9300 (USA)

CANUTEC: 1-613-996-6666 (CANADA)

SECTION 2. HAZARDS IDENTIFICATION

DANGER!!



Irritating to eyes, respiratory system and skin. R36/37/38

R12 Extremely Flammable.

R66 Repeated exposure may cause skin dryness or cracking.

R67 Vapors may cause drowsiness and dizziness.

SAFETY STATEMENTS:

S9 Keep container in a well-ventilated place. **S16** Keep away from sources of ignition. No smoking.

SEE SECTIONS 8, 11 & 12 FOR TOXICOLOGICAL INFORMATION.





DATE: 03/23/11

PAGE: 1 OF 8

PRODUCT IDENTITY: CROWN ACETONE SDS NUMBER: CROWN ACETONE

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

DATE: 03/23/11

PAGE: 2 OF 8

MATERIAL CAS# EINECS# WT %

Crown Acetone 67-64-1 200-662-2 100

SECTION 4. FIRST AID MEASURES

EYE CONTACT:

For eyes, flush with plenty of water for 15 minutes & get medical attention.

SKIN CONTACT:

In case of contact with skin immediately remove contaminated clothing. Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

INHALATION:

After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).

SWALLOWING:

Rinse mouth. GET MEDICAL ATTENTION IMMEDIATELY. Do NOT give liquids to an unconscious or convulsing person.

SECTION 5. FIRE FIGHTING MEASURES

FIRE & EXPLOSION PREVENTIVE MEASURES

NO open flames, NO sparks, & NO smoking. Use a closed system, ventilation, explosion-proof electrical equipment, lighting.

Do NOT use compressed air for filling, discharging, or handling.

EXTINGUISHING MEDIA

Use dry powder, carbon dioxide.

SPECIAL FIRE FIGHTING PROCEDURES

Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used. Do not enter confined fire-space without full bunker gear. (Helmet with face shield, bunker coats, gloves & rubber boots). Use NIOSH approved positive-pressure self-contained breathing apparatus.

PRODUCT IDENTITY: CROWN ACETONE SDS NUMBER: CROWN ACETONE

SECTION 5. FIRE FIGHTING MEASURES (CONTINUED)

DATE: 03/23/11

PAGE: 3 OF 8

UNUSUAL EXPLOSION AND FIRE PROCEDURES

EXTREMELY FLAMMABLE!! VAPORS CAN CAUSE FLASH FIRE Isolate from oxidizers, heat, sparks, electric equipment & open flame. Closed containers may explode if exposed to extreme heat. Applying to hot surfaces requires special precautions. Empty container very hazardous! Continue all label precautions!

SECTION 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTIVE MEASURES:

Vapors may ignite explosively & spread long distances. Prevent vapor buildup. Keep unprotected personnel away. Ventilate spill area. Remove all ignition sources. Use self-contained breathing apparatus.

ENVIRONMENTAL PRECAUTIONS:

Keep from entering storm sewers and ditches which lead to waterways.

CONTAINMENT AND CLEAN-UP MEASURES:

Stop spill at source. Dike and contain. Collect leaking liquid in sealable containers. Absorb remaining liquid in sand or inert absorbent. Remove to safe place.

SECTION 7. HANDLING AND STORAGE

HANDLING

Isolate from oxidizers, heat, sparks, electric equipment & open flame. Use only with adequate ventilation. Avoid breathing of vapor or spray mist. Avoid contact with skin & eyes.

Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse. Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, saw, drill, braze, or weld. Empty container very hazardous! Continue all label precautions! To minimize static discharge when transferring, ensure electrical continuity by bonding and grounding all equipment. Use an inlet line diameter of at least 3.5 inches (8.9 centimeters) with a maximum flow rate of 1 meter/second.

STORAGE

Vapors may ignite explosively & spread long distances. Prevent vapor buildup. Put out pilot lights & turn off heaters, electric equipment & other ignition sources during use & until all vapors are gone. Isolate from strong oxidants. Do not store above 49 C/120 F. Keep container tightly closed & upright when not in use to prevent leakage.

PRODUCT IDENTITY: CROWN ACETONE SDS NUMBER: CROWN ACETONE

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

MATERIAL CAS# EINECS# TWA (OSHA) TLV (ACGIH)

Crown Acetone 67-64-1 200-662-2 1000 ppm 500 ppm A4

DATE: 03/23/11

PAGE: 4 OF 8

MATERIAL CAS# EINECS# CEILING STEL(OSHA/ACGIH) HAP

Crown Acetone 67-64-1 200-662-2 None Known 750 ppm No

This product contains no EPA Hazardous Air Pollutants (HAP) in amounts > 0.1%.

RESPIRATORY EXPOSURE CONTROLS

A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use.

VENTILATION

LOCAL EXHAUST: Necessary MECHANICAL (GENERAL): Acceptable SPECIAL: None OTHER: None Please refer to ACGIH document, "Industrial Ventilation, A Manual of Recommended Practices", most recent edition, for details.

PERSONAL PROTECTIONS:

Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse.

WORK & HYGIENIC PRACTICES:

Provide readily accessible eye wash stations & safety showers. Wash at end of each workshift & before eating, smoking or using the toilet. Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.

COMPANY IDENTITY: Packaging Service Company, Inc. DATE: 03/23/11
PRODUCT IDENTITY: CROWN ACETONE PAGE: 5 OF 8

SDS NUMBER: CROWN ACETONE
CROWN ACETONE

SECTION 9. PHYSICAL & CHEMICAL PROPERTIES

APPEARANCE: Liquid, Water-White ODOR: Ketone ODOR THRESHOLD: Not Available Not Applicable pH (Neutrality): MELTING POINT/FREEZING POINT: Not Available BOILING RANGE (IBP,50%,Dry Point): 56 56 57 C / 133 134 135 F FLASH POINT (TEST METHOD): -16 C / 2 F (TCC) EVAPORATION RATE (n-BUTYL ACETATE=1): 5.1 FLAMMABILITY CLASSIFICATION: Class I B LOWER FLAMMABLE LIMIT IN AIR (% by vol): UPPER FLAMMABLE LIMIT IN AIR (% by vol): VAPOR PRESSURE (mm of Hg)@20 C 2.6 12.8 186.0 VAPOR DENSITY (air=1): 2.0 GRAVITY @ 68/68 F / 20/20 C: SPECIFIC GRAVITY (Water=1): 0.792 POUNDS/GALLON: 6.597 WATER SOLUBILITY: Complete PARTITION COEFFICIENT (n-Octane/Water): Not Available AUTO IGNITION TEMPERATURE: 537 C / 1000 F **DECOMPOSITION TEMPERATURE:** Not Available REFRACTIVE INDEX: TOTAL VOC'S (TVOC)*: 1.358 100.0 Wt% / 792.0 g/L / 6.5 Lbs/Gal 0.0 Wt% /0.0 g/L / 0.000 Lbs/Gal NONEXEMPT VOC'S (MVOC)*: HAZARDOUS AIR POLLUTANTS (HAPS): 0.0 Wt% /0.0 g/L / 0.000 Lbs/Gal NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20 C) 0.0

* Using California South Coast Air Quality Management District (SCAQMD) Rule 443.1.

SECTION 10. STABILITY & REACTIVITY

STABILITY

Stable under normal conditions.

CONDITIONS TO AVOID

Isolate from oxidizers, heat, sparks, electric equipment & open flame.

MATERIALS TO AVOID

Reacts with strong oxidants, causing fire & explosion hazard.

HAZARDOUS DECOMPOSITION PRODUCTS

Carbon Monoxide, Carbon Dioxide from burning.

HAZARDOUS POLYMERIZATION Will not occur.

PRODUCT IDENTITY: CROWN ACETONE SDS NUMBER: CROWN ACETONE

SECTION 11. TOXICOLOGICAL INFORMATION

DATE: 03/23/11

PAGE: 6 OF 8

ACUTE HAZARDS

EYE & SKIN CONTACT:

Primary irritation to skin, defatting, dermatitis. Primary irritation to eyes, redness, tearing, blurred vision. Liquid can cause eye irritation. Wash thoroughly after handling.

INHALATION:

Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful.

SWALLOWING:

Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

CONDITIONS AGGRAVATED

Persons with severe skin, liver or kidney problems should avoid use.

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS: This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%.

MAMMALIAN TOXICITY INFORMATION

| MATERIAL | CAS# EIN | ECS# LOWES | T KNOWN LETHAL DOSE DATA | |
|---------------|----------|--------------------------|--------------------------|--|
| | | LOWES | T KNOWN LD50 (ORAL) | |
| Crown Acetone | 67-64-1 | 200-662-2 | 5340.0 mg/kg(Rabbits) | |
| | | LOWES | T KNOWN LČ50 (VAPORS) | |
| Crown Acetone | 67-64-1 | 200-662-2 | 2100 ppm (Cats) | |
| | | LOWEST KNOWN LD50 (SKIN) | | |
| Crown Acetone | 67-64-1 | 200-662-2 | 20000.0 mg/kg (Rabbits) | |

PRODUCT IDENTITY: CROWN ACETONE SDS NUMBER: CROWN ACETONE

SECTION 12. ECOLOGICAL INFORMATION

AOUATIC ANIMAL INFORMATION:

The most sensitive known aquatic group to any component of this product is: Mosquito Fish 13000 ppm or mg/L (48 hour exposure).

MOBILITY IN SOIL

This material is a mobile liquid.

DEGRADABILITY

This product is completely biodegradable.

ACCUMULATION

This product does not accumulate or biomagnify in the environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Processing, use or contamination may change the waste management options. Recycle / dispose of observing national, regional, state, provincial and local health, safety & pollution laws. If in doubt, contact appropriate agencies.

SECTION 14. TRANSPORT INFORMATION

DOT SHIPPING NAME: UN1090, Crown Acetone, 3, PG-II

DRUM LABEL: (FLAMMABLE LIQUID)

IATA / ICAO: UN1090, Crown Acetone, 3, PG-II IMO / IMDG: UN1090, Crown Acetone, 3, PG-II

EMERGENCY RESPONSE GUIDEBOOK NUMBER: 127

> 5000 LB / 2272 KG OF THIS PRODUCT IN 1 CONTAINEF EXCEEDS THE "RQ" OF CROWN ACETONE.





DATE: 03/23/11

PAGE: 7 OF 8

SECTION 15. REGULATORY INFORMATION

EPA REGULATION:

SARA SECTION 311/312 HAZARDS: Acute Health, Fire

All components of this product are on the TSCA list. This material contains no known products restricted under SARA Title III, Section 313 in amounts greater or equal to 1%.

PRODUCT IDENTITY: CROWN ACETONE SDS NUMBER: CROWN ACETONE

SECTION 15. REGULATORY INFORMATION (CONTINUED)

DATE: 03/23/11

PAGE: 8 OF 8

> 5000 LB / 2272 KG OF THIS PRODUCT IN 1 CONTAINER EXCEEDS THE "RQ" OF CROWN ACETONE. Any release equal to or exceeding the RQ must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 302.6 and 40 CFR 355.40 respectively. Failure to report may result in substantial civil and criminal penalties. State & local regulations may be more restrictive than federal regulations.

STATE REGULATIONS:

THIS PRODUCT MEETS REQUIREMENTS OF SOUTHERN CALIFORNIA AOMD RULE 443.1 & SIMILAR REGULATIONS

CALIFORNIA PROPOSITION 65: This product contains no chemicals known to the State of California to cause cancer & reproductive toxicity.

INTERNATIONAL REGULATIONS

The components of this product are listed on the chemical inventories of the following countries:

Australia (AICS), Canada (DSL, NDSL), China (IECSC), Europe (EINECS, ELINCS), Japan (METI/CSCL, MHLW/ISHL), South Korea (KECI), New Zealand (NZIoC), Philippines (PICCS), Switzerland (SWISS), Taiwan (NECSI), USA (TSCA).

CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS) B2: Flammable Liquid.

SECTION 16. OTHER INFORMATION

HAZARD RATINGS:

HEALTH (NFPA): 1, HEALTH (HMIS): 2, FLAMMABILITY: 3, REACTIVITY: 0 (Personal Protection Rating to be supplied by user based on use conditions.) This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

EMPLOYEE TRAINING

See Section 2 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

NOTICE

The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency.

Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon information contained herein.

This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.

Unless updated, the Safety Data Sheet is valid until 03/23/2014.