

Material Safety Data Sheet

Mi-T-M[®] Corporation Pump Oil AW-4085-0016

July 19, 2011

1. Product and Company Identification

Brand Name:	Mi-T-M
Product Name(s):	Pump Oil
Manufacturer:	Pinnacle Oil, Inc.
Address:	5009 W. 81st Street
State:	IN
Phone:	(800) 829-8899
Emergency Number:	(800) 829-8899

 City:
 Indianapolis

 Zip:
 46268

 Fax:
 (317) 875-0889

2. Composition/Information on Ingredients

Component Name	CAS#	% Volume	ACGIH TLV	ACGIH STEL	OSHA PEL
Oil Mist, If Generated	None	N/A	5 mg/m3, 8 hr. TWA	10 mg/m3, 8 hr. TWA	5 mg/m3, 8 hr. TWA
Lubricant Base Oil (Petroleum)	Mixture	>80	See Oil Mist, if Generated	See Oil Mist, if Generated	See Oil Mist, if Generated
Additives	Mixture	<10	Not Available	Not Available	Not Available

The base oil for this product can be a mixture of any of the following highly refined petroleum streams.

64741-88-4, 64742-01-4, 64742-54-7, 64742-65-0, 64742-47-8, 8042-47-5, 64742-46-7, 64742-52-5, 64742-54-7, 72623-84-8, 72623-85-9, 72623-86-0, 72623-87-1, 178603-63-9, 178603-64-0, 178603-65-1, 178603-66-2, 68037-01-4, 151006-63-2

Note: State, local or other agencies or advisory groups may have established more stringent limits. Consult an industrial hygienist or similar professional, or your local agencies, for further information. All components are listed on the TSCA inventory.

3. **Hazards Identification Potential Health Effects** Emergency Oily Liquid with Hydrocarbon Odor. Can cause eye irritation. Can burn in fire, releasing toxic vapors, gases and fumes. **Overview:** Extremely slippery when spilled. Eye: Contact may cause mild eye irritation including stinging, watering and redness. Skin: Contact may cause mild skin irritation including redness, and a burning sensation. Prolonged or repeated contact can worsen irritation by causing drying and cracking of the skin leading to dermatitis (inflammation). No harmful effects from skin absorption are expected. Ingestion: No harmful effects expected from ingestion. Inhalation: No information available. Studies by other exposure routes suggest a low degree of toxicity by inhalation. **Chronic Effects:** Effects of overexposure may include irritation of the nose and throat, irritation of the digestive tract, nausea and diarrhea. Potential See Ecological Information, See Section 12. **Environmental** Effects:

4. First Aid Measures

Eye:	If irritation or redness develops, move victim away from exposure and into fresh air. Flush eyes with clean water. If symptoms persist, seek medical attention.
Skin:	Wipe material from skin and remove contaminated shoes and clothing. Cleanse affected area(s) thoroughly by washing with mild soap and water and, if necessary, a waterless skin cleanser. If irritation or redness develops and persists, seek medical attention.
Inhalation:	If respiratory symptoms develop, move victim away from source of exposure and into fresh air. If symptoms persist, seek medical attention. If victim is not breathing, clear airway and immediately begin artificial respiration. If breathing difficulties develop, oxygen should be administered by qualified personnel. Seek immediate medical attention.

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4. Continued...

Ingestion: First air is not normally required; however, if swallowed and symptoms develop, seek medical attention.

Note to High pressure hydrocarbon injection injuries may produce a substantial necrosis of underlying tissue despite an innocuous **Physicians:** appearing external wound. Often these injuries require extensive emergency surgical debridement and all injuries should be evaluated by a specialist in order to assess the extent of the injury. Acute aspirations of large amounts of oil-laden material may produce a serious aspiration pneumonia. Patients who aspirate these oils should be followed for the development of long-term effects. Inhalation exposure to oil mists below current workplace exposure limits is unlikely to cause pulmonary abnormalities.

Fire Fighting Measures 5.

Flash Point: OSHA Flammabi	400°F-D92 i lity Not applicable	LEL/UEL %:	No Data	Auto Ignition Temperature:	No Data
Class:					
Extinguishing Media:	,	, ,		commended. Water or foam may cause from when applying carbon dioxide in confined a	5
Fire Fighting Instructions:	potential chemical (see Section 8). Iso risk. Move undama	hazard is unknown, in plate immediate hazard aged containers from im	enclosed or con area, keep una mediate hazar	ers in the immediate hazard areas should v nfined spaces, or when explicitly required e uthorized personnel out. Stop spill release d area if it can be done with minimal risk. I. Cool equipment exposed to fire with wate	equipment as conditions warranty if it can be done with minimal Water spray may be useful in

risk. Avoid spreading burning liquid with water used for cooling purposes.

Fire and Explosion This material may burn, but will not ignite readily. Vapors are heavier than air and can accumulate in low areas. If container is not Hazards: properly cooled, it can rupture in the heat of a fire.

Accidental Release Measures 6.

Accidental This material may burn, but will not ignite readily. Keep all sources of ignition away from spill/release. Stay upwind and away from Release spill/release. Notify persons down wind of the spill/release, isolate immediate hazard area and keep unauthorized personnel out. Stop Measures: spill/release if it can be done with minimal risk. Wear appropriate protective equipment including respiratory protection as conditions warrant (see Section 8). Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems, and natural waterways. Dike far ahead of spill for later recovery or disposal. Spilled material may be absorbed into an appropriate absorbent material. Notify fire authorities and appropriate federal, state and local agencies. Immediate cleanup of any spill is recommended. If spill of any amount is made into or upon navigable waters, the contiguous zone, or adjoining shorelines, notify the National Response Center (phone number 800-424-8802).

7. Handling and Storage

Handling: Do not enter confined spaces such as tanks or pits without following proper entry procedures such as ASTM D-4276 and 29CFR 1910.146. The use of appropriate respiratory protection is advised when concentrations exceed any established exposure limits (see Section 2 and 8). Do not wear contaminated clothing or shoes. Use good personal hygiene practices. High pressure injection of hydrocarbon fuels, hydraulic oils or greases under the skin may have serious consequences even though no symptoms or injury may be apparent. This can happen accidentally when using high pressure equipment such as high pressure grease guns, fuel injection apparatus or from pinhole leaks in tubing of high pressure hydraulic oil equipment. Empty containers retain residue and may be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury or death. Empty drums should be completely drained, properly bunged, and promptly shipped to the supplier or drum reconditioner. All containers should be disposed of in an environmentally safe manner and in accordance with government regulations. Before working on or in tanks which contain or have contained this material, refer to OSHA regulations, ANSI Z49.1 and other references pertaining to cleaning, repairing, welding, or other contemplated operations.

Storage: Keep container(s) tightly closed. Use and store this material in cool, dry, well-ventilated areas away from heat and all sources of ignition. Storage temperatures above 113°F may lead to thermal decomposition, resulting in the generation of hydrogen sulfide and other sulfur containing gases. Store only in approved containers, Keep away from any incompatible material (see Section 10), Protect container(s) against physical damage. NFPA Class IIIB storage. Flash Point is greater than 200°F.

8. **Exposure Controls/Personal Protection**

Engineering If current ventilation practices are not adequate to maintain airborne concentrations below the established exposure limits (see Section Controls: 2), additional ventilation of exhaust system may be required. Other Protective A source of clean water should be available in the work area for flushing eyes and skin. Impervious clothing should be worn as needed. **Equipment:** Eve/Face: Approved eye protection to safeguard against potential eye contact, irritation, or injury is recommended. Depending on conditions of use, a face shield may be necessary. Skin: No special protective clothing is normally required. Where splashing is possible, select protective clothing depending on operations conducted physical requirements and other substances in the workplace. Suggested materials for protective gloves include: 4H (PE/EVAL), Nitrate rubber, Silver Shield, Viton.

8. Continued...

Respiratory: A NIOSH certified air purifying respirator with a Type 95 (R or P) particulate filter may be used under conditions where airborne concentrations are expected to exceed exposure limits (see Section 2).

General Hygiene Considerations: There are no known hazards associated with this material when used as recommended. The following general hygiene considerations are recognized as common good industrial hygiene practices: avoid breathing vapor or mist, avoid contact with eyes and skin, wash thoroughly after handling and before eating or drinking.

Exposure See Section 2, Composition/Information on Ingredients. Guidelines:

9. Physical and Chemical Properties

Note: Unless otherwise stated, values are determined at 20°C (68°F) and 760mm Hg (1 atm)

Appearance:	Brown	Solubility in Water:		Not soluble	
Odor:	Characteristic Petroleum	Flash Point:		400°F-D92	
Physical State:	Liquid	Flammable/Explosive	Limits (%):	Not determined	
pH:	Not applicable	NFPA Health:	1	HMIS Health:	1
Vapor Pressure (mm Hg):	Not determined	NFPA Flammability:	1	HMIS Fire:	1
Vapor Density (air=1):	Not determined	NFPA Reactivity:	0	HMIS Reactivity:	0
Boiling Point/Range:	Not determined				
Freezing/Melting Point:	Not applicable				

10. Stability and Reactivity

Stability Stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Conditions to Avoid:	Extended exposure to high temperatures can cause decomposition.
Materials to Avoid (Incompatible Materials)	d Avoid contact with strong oxidizing agents.
Hazardous Decomposition Products:	Combustion can yield aldehydes and carbon, nitrogen, sulfur, phosphorous and zinc oxides. Hydrogen sulfide and alkyl mercaptans may also be released. Thermal decomposition may produce hydrogen sulfide and other sulfur- containing gases at temperatures greater than 113°F.
Hazardous Polymerization:	Will not occur.

11. Toxicological Information

Carcinogenicity: The petroleum base oils contained in this product have been highly refined by a variety of processes including solvent extraction, hydrotreating, and dewaxing to remove aromatics and improve performance characteristic. None of the oils used are listed as a carcinogen by NTP, IARC or OSHA.

12. Ecological Information

Ecological Not Evaluated at this Time. **Information:**

13. Disposal Considerations

DisposalThis material under most intended uses would become used oil due to contamination by physical or chemical impurities. RECYCLEConsideration:ALL USED OIL. While being recycled, used oil is regulated by 40 CFR 279. Use resulting in chemical or physical change or
contamination may also subject it to regulation as hazardous waste. Under federal regulations, used oil is a solid waste managed under
40 CFR 279. However, in California, used oil is managed as hazardous waste until tested to show it is not hazardous. Consult state and
local regulations regarding the proper handling of used oil. In the case of used oil, the intent to discard it may cause the used oil to be
regulated as hazardous waste.

14. Transport Information

Note: Not classified as hazardous.

15. Regulatory Information

OSHA Hazard This material is not known to be hazardous as defined by OSHA's Hazard Communication Standard, 29 CFR 1910.1200. **Determination:**

TSCA Inventory: All of the components of this material are listed on the Toxic Chemical Substances Inventor. This product is in compliance with Toxic Substances Control Act (TSCA).

CERCLA (RQ): This product is not subject to CERCLA reporting requirements.

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15. Continued...

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	SARA 311/312:	Acute Health: Chronic Health: Fire Hazard:	No No No	Pressure Hazard: Reactive Hazard:	No No
	SARA 302/304:	There are no components in this product on the SARA 302/304 list.			
	SARA 313, Toxic Component(s):	This Product does not contain >1.0 % (greater than 0.1% for Carcinogenic substance) of any chemical substances listed under SARA Section 313.			
	California Prop 65:	0		0	hich are known to the State of California to cause cancer, birth defects nents of California Proposition 65 (CA Health & Safety Code Section

ifornia Prop Warning: This material contains the following chemicals which are known to the State of California to cause cancer, birth defects, or other reproductive harm, and are subject to the requirements of California Proposition 65 (CA Health & Safety Code Section 25249.5): – None Known -- Used engine oils, while not a component of this material, is on the Proposition 65 list of chemicals known to the State of California to cause cancer.

16. Other Information

Disclamation: This information relates only to the specific material designated and may not be valid for such material used for in combination with other materials or in any process. Such information is, to the best of Pinnacle Oil's knowledge and belief, accurate, and reliable as of the date indicated. However, no representation, warranty, or guarantee is made as to its accuracy, reliability, or completeness. It is the user's responsibility to satisfy himself as to the suitableness and completeness of such information for his particular use.

Preparers Info:Pinnacle 0il, Inc.Date Revised:2/11/2010Date Prepared:2/20/2004

Product Description

Mi-T-M Pump Oil (AW-4085-0016)

Performance and Application

Mi-T-M Pump Oil is an all season hydraulic fluid designed to meet the special lube requirements on Mi-T-M pumps. This fluid provides EP protection, oxidation, and corrosion resistance, and moisture dispersion capability.

Typical Analysis

	15W-20	ASTM METHOD
Viscosity @ 100°C, cSt	9.2	D445
BFV @ -18°C, cP	2780	D2983
BFV @ -20°C, cP	3410	D2983
BFV @ -35°C, cP	50900	D2983
Pour Point, min °C	-35	D97
Flash Point, min °F	400	D92
Foam Seq (I, II, III)	0/0, 10/0, 0/0	D892
Color	L2.5	D1500

This product contains one or more chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.